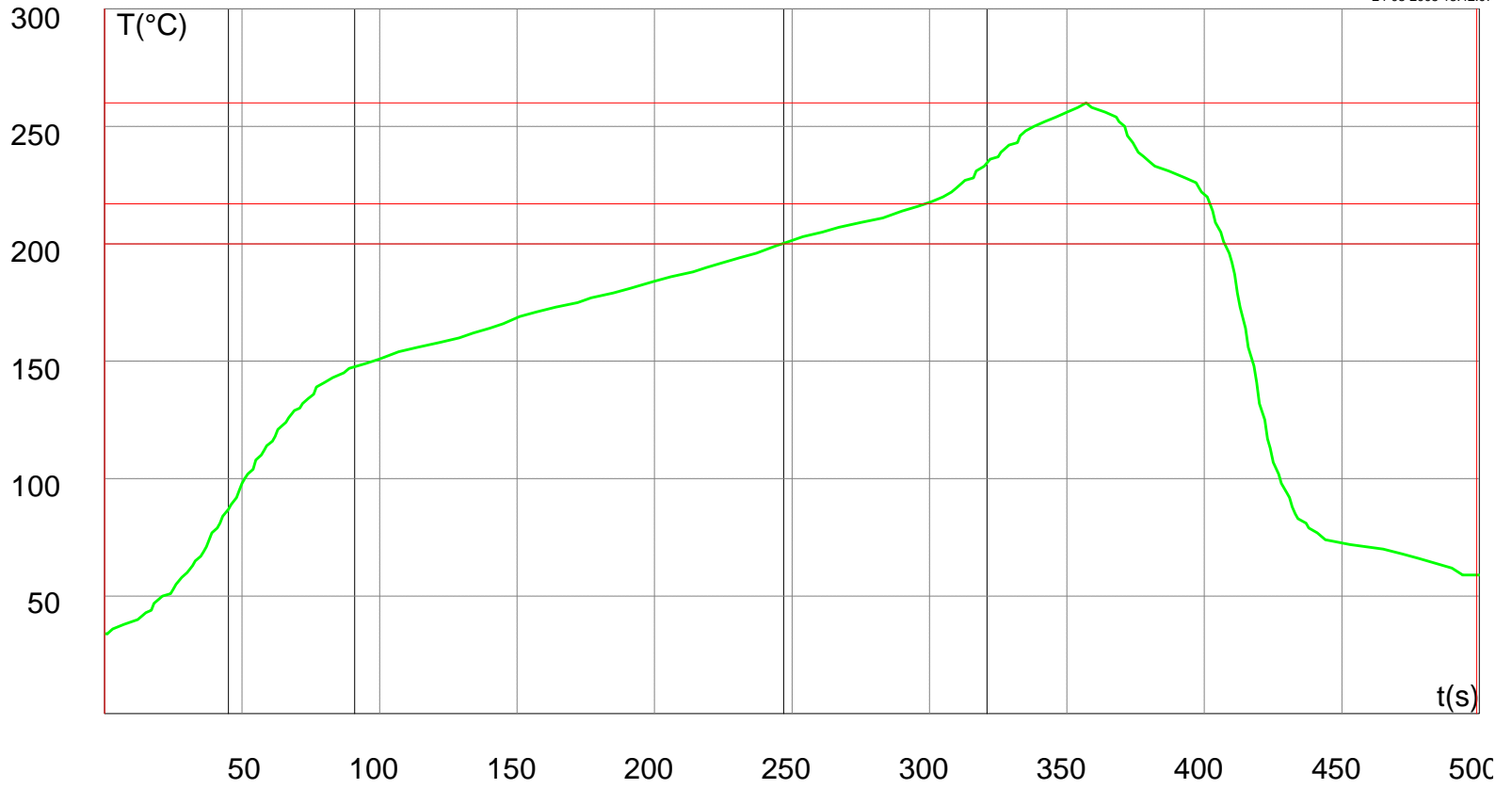


Project: IR REFLOW TESTING
Company: SEMTECH CORP
Operator: QA/REL TECH
Process: IR REFLOW
Product: SOIC PACKAGE LEAD FREE
Created: 18-06-04 12:05:00
Updated: 22-08-05 15:57:58
Oven: SMRO-0252
Comment: TEMP RANGE = 260°C +0 / - 5 °C



| | | |
|---------------------------|--------------|--------------|
| <u>Ventilator:</u> OFF | | |
| <u>Speed:</u> 17 (cm/min) | | |
| <u>Zones</u> | <u>Upper</u> | <u>Lower</u> |
| #1 | 450 | 450 |
| #2 | 245 | 245 |
| #3 | 325 | 325 |
| #4 | 410 | 410 |

| Name - Probe Nr. | Max. Temp. reached, t=[0s-499s] Temp. Reached at | | Time above 200°C Reached at - Duration | | Time above 217°C Reached at - Duration | | Time above 260°C Reached at - Duration | | Max. Slope, T<200°C Slope - Reached at - Duration | | | | | | | | | |
|--------------------|---|--------|---|-----------------------------|---|--------|---|-----|--|-------|-------------------------------|-------|-----|----|----|----|----|----|
| | | | | | | | | | | | | | | | | | | |
| 3576-1-3 Curve1 | 260 | 357.42 | 249.00 | 159.65 | 301.43 | 101.87 | -- | -- | 3.00 | 32 | 1 | -9.00 | 415 | 1 | | | | |
| | Max. Slope, T=[200°C-217°C] | | | Max. Slope, T=[217°C-260°C] | | | Max. Slope, T>260°C | | | | | | | | | | | |
| | Slope - Reached at - Duration | | Slope - Reached at - Duration | | Slope - Reached at - Duration | | Slope - Reached at - Duration | | Slope - Reached at - Duration | | Slope - Reached at - Duration | | | | | | | |
| | 0.43 | 287 | 14 | -4.00 | 406 | 1 | 1.33 | 316 | 3 | -4.00 | 372 | 1 | -- | -- | -- | -- | -- | -- |